



Diversified Tooling Group (DTG)

Consists of four affiliated companies that encompass 325 highly skilled employees along with 505,000 square feet of engineering and manufacturing floor space to provide full service Tool and Die engineering and manufacturing solutions for the global automobile industry.

Full Service Tool & Die Process

- Cold & Hot Stamping Dies
- Product Manufacturing Feasibility
- CAD Draw Developments
- FEA Simulations
- Sheet Metal Proof Tools & Prototypes
- CAD Die Process & Die Design
- CNC Machined Patterns
- Sourcing of Castings
- 2D & 3D CNC Programming
- 2D & 3D CNC Machining
- Stamping Die Assembly
- Dimensional / Functional Tryout
- Static, Dynamic & Part Buyoff
- Homeline Support
- Low Volume Stamping & Assemblies
- Robotic Welded Assemblies
- Robotic Roller Hemming Assemblies
- Mobile Metrology Services
- Metallurgical Laboratory Testing
- Domestic / Global Program Management

Equipment & Infrastructure

- 325 Skilled Employees
- 505,000 Square Feet of Building Space
- 54 CAD Engineering Stations
- 34 Major Stamping Presses
- Automated Production Hot Stamping Press
- 2 Automated 7 Shelf Furnaces
- 23 Horizontal & Vertical CNC Mills
- CNC Polystyrene Pattern Mills
- 5-Axis Laser Cutting Equipment
- Atos Blue & White Cloud Scanners
- CMM Equipment
- Robotic Welding Assembly Cells
- 2 Remote Laser Scan Weld Robots
- Robotic Roller Hemming Cells
- Water Jet Cutting Equipment
- Press Brake Equipment
- Dedicated Fabrication Facility
- ITAR Registered
- A2LA Accredited Metallurgical Laboratory
- ISO 9001:2008 & TS 16949 Certified
- CQI 9 Certified
- AWS / NAVSEA Certified

Affiliated Companies

Superior Cam, Inc. Madison Heights, MI. Superior Cam has established itself as a technical leader in the prototype sheet metal industry during the past 44 years. We have built a reputation as an innovative, experienced and reliable full service operation that emphasizes production intent quality at every step of the tooling process. Superior Cam has extensive experience providing low volume production tooling, parts and assemblies.

Midland Design Service, Inc. Madison Heights, MI. Midland Design has 50 years of experience designing all types of vehicle sheet metal stamping dies. Midland Design is regarded as a leader in the field of solid CAD die design for domestic and global customers.

Bespro Pattern, Inc. Madison Heights, MI. Bespro Pattern are experts at designing & building foundry tooling in a variety of material including styrofoam, wood, aluminum and renplank. We are especially known as a respected leader in the CNC machining of stamping die patterns off computer aided design.

American Tooling Center, Inc. Grass Lake, MI. American Tooling Center is a state-of-the-art Tool & Die facility. Its full service operation was designed and constructed in 1992 as a world-class manufacturing facility, which emphasizes CAD/CAM/CNC utilization. American Tooling Center provides engineering and manufacturing on a global scale.

Program Management

DTG understands that the proficient technical capabilities of our management team and their competence in technical skills, communication, timing, scheduling and project organization ensures timely deliveries of qualified products.

Quality Compliance

DTG is an ISO Compliant organization with ISO 9001:2008 & TS 16949 certification.